

## Advanced Contract Manufacturing Services

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# Who We Are

US-based global vertically integrated electronics, metals and plastics contract manufacturing partner that allows companies to streamline their operations by taking direct ownership of the majority of stages in their production process to bring complex products to market.

Matamoros, Mexico

Dongguan, China

Ahmedabad, India



# **Our Mission**

Cypress Industries' goal is to bring value

to our customers by improving time to market,

reliability and total transformation costs.



360K square feet of manufacturing space

1300 employees worldwide

35+ years in business & sustained growth

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### Matamoros, Mexico (100,000 sqft total)

- Plant 1 Wire Hamesses & Cables (45,000 sqft)
- Plant 2 Sheet Metal Fabrication (55,000 sqft)

### Matamoros, Mexico (100,000 sqft total) - Plant 3

- Printed Circuit Board Assembly (20,000 sqft)
  - Machining (30,000 sqft)

• High Level Assembly (25,000 sqft)

• Sheet Metal Fabrication (25,000 sqft)

### Ahmedabad, India (80,000 sqft facility)

Custom Cables

Wire extrusion

• Wire Harnesses

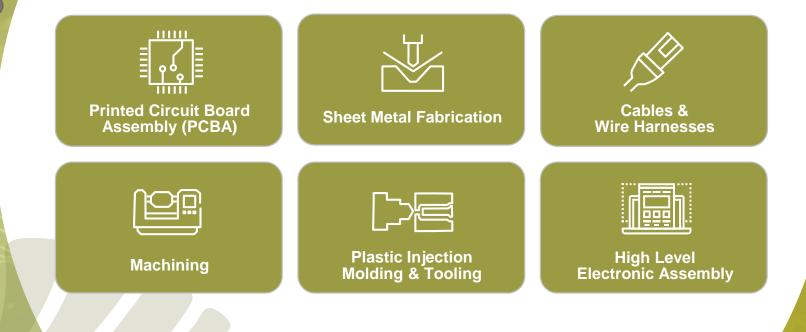
Overmolding

### Dongguan, China (108,000 sqft facility)

- Plastic Injection Molding
- Tooling



### **Products & Services**



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# Printed Circuit Board Assembly (PCBA)

- 4 High Speed Mycronic Pick & Place SMT Machines with screen printers and 10 zone ovens
- 1 Through Hole Axial & Radial Insertion Line
- Wave Solder
- AOI, Flying Probe & ICT Testing
- 4 Conformal Coating Booths
- Clean room class 10,000, positive airflow
- Selective Solder

• 20,000 square feet

• 30 employees, 4 engineers

FACILITY





ISO 9001:2015, IPC 610 Certified Operators



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# Printed Circuit Board Assembly (PCBA)

- SMT: BGA, QFN, Odd Shapes, SMT 01005 up to 56x56mm
- Complex systems
- Large boards up to 28" length
- Through hole, wave solder
- Conformal coating
- Quick-turn prototyping
- Clean room assembly
- Product programming and testing
- Finals assembly and integration





- PCB Assembly in Mexico for quick-turn and lower costs
- Mid to high volume, high-mix
- Accessible for site-visits and collaboration
- Numerous trade agreements, no tariffs
- Skilled local Workforce
- English speaking customer support & engineers

BENEFITS



## **Sheet Metal Fabrication**

- 4 Turret Punches: 4 Amada (33 Ton),
- 4 Lasers: 3 Amada (3kw to 6kw), 1 Haco Fiber Laser
- 10 Bend Machines up to 243 Ton
- 8 Robotic Welders with Indexing Tables
- 40 Manual Welding Centers, 4 Spot Welders
- 6 PEM Insertion Machines
- 3 Powder Coat Lines with 5 Stage Washes — parts up to 10'x10'x12'

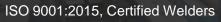


FACILITIES

• 150 employees, 10 engineers











## **Sheet Metal Fabrication**

- Punch, Bend, Weld, Assembly, Paint
- Telecom Cabinets & Doors, Enclosures, Battery Racks
- Weld Fabrications
- Industrial Equipment
- Merchandising displays
- Dual walled diesel Tanks up to 4,000 lbs
- Large frames for Semiconductors to Electric Battery Storage





• Lower labor costs

- Shorter lead-times
- Reduced freight & tariffs

BENEFITS

# CAPABILITIES

## **Cables, Wire Harnesses & Control Boxes**

- 12 Automated Wire Cut Machines
- 2 Fully Automated Cut/Strip Crimp Machines
- 6 Wire Printers
- 2 Wire Extrusion Lines (India)
- 45 Semi Automated Crimp Machines
- 2 Fully Automated Cut/Strip Crimp Machines
- 10 Overmolding Machines (India)
- 4 Wire Braiding Machines (Mexico)
- 5 Automated Rotary Assembly Wireboard Lines
- 60 100% Final Electrical Test Stations
- 10 High Pot Test Stations

• 130,000 square feet at 2 Facilities (Mexico & India)

FACILITIES

• 600 employees, 20 engineers





ISO 9001:2015, IPC 620 Certified Operators, UL Registered 100% Electrical Testing integrated into Wireboards

## **Cables, Wire Harnesses & Control Boxes**

- Full scope of Wire Harnesses and Cable assemblies
- Control box builds, PLC's
- Overmolding in India
- Wire Braiding in Mexico
- Waterproof Electronic Enclosures
- Wire Extrusion in India



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#### • Lowest costs in India

• Competitive pricing and shorter lead-times in Mexico

BENEFITS

 Continuity of supply chain with 1 supplier for Mexico & India sourcing

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# Machining

- 2 Automated Hem-saws
- 16 High Speed Lathes DMG Mori, Puma, Haas
- 6 Mills (3/4 axis) DMG Mori & Haas
- 2 Rotary Lasers Amada
- Manual Lathes, Mills, Grinders, Polishers



• 140 employees, 5 engineers

FACILITIES



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# Machining

- CNC Mills up to 40"x36" parts
- CNC Lathes up to 8" O.D.
- Machined parts in Mexico for energy industry, telecom, and industrial markets
- 100% Inspection of Critical Dimensions
- Mechanical Assembly in Mexico







BENEFITS

 Continuity of supply chain with 1 supplier for Mexico & India sourcing

# **Plastic Injection Molding & Tooling**

- 52 Plastic Injection Molding Machines (up to 2200 Ton)
- 12 CNC Machines
- 13 EDM Machines
- 2 Wire EDM Machines
- 8 Grinding Machines

• 108,000 square feet in China

FACILITIES

• 250 employees, 20 engineers







ISO 9001:2015, TS16949, FDA Certified, 2 CMM's, DME and Hasco Standards

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# **Plastic Injection Molding & Tooling**

- Reverse Engineering, Prototyping
- Spray Painting, Silk/Pad Printing, Hot Stamping, Electroplating, EMI Coating
- Final Assembly
- Specialize in complex high-cavity tools, hot runners, unscrewing molds







- Competitive tooling and piece part pricing in China
- Integrate into final products in Mexico and avoid Duties/Tariffs through Transformations

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# High Level Electronic Assembly (HLA)

- Flex space, lines and conveyors to adjust to customer projects
- Broad Industry range of HLA experience
- Engineers work with customers for burn-in test requirements
- ESD Protection

• 25,000 square feet

• 50 employees, 4 engineers

FACILITIES





ISO 9001:2015, ESD Grounded Assembly Areas



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# **High Level Electronic Assembly (HLA)**

- High Level Assembly of box builds (Large & Small), handheld units, turnkey assembly
- Box builds / electro-mechanical assembly (BBA), control boxes
- Offer single-source solution for customers requiring products with a combination of manufacturing techniques
- Expert Supply Chain team
- Maintain continuity of supply chain by using one near-shore supplier with many product lines under one roof
  - No margin stacking
  - Fewer contacts for your Buyers, Engineers, QC Teams, AP makes you more efficient
  - Less Freight & quicker time to market
  - One vendor owning 100% of Quality
  - Low-cost labor in Mexico
  - Same time zone, easy to visit/audit





• Reduced cash flow needs & freight costs

BENEFITS

- No margin stacking
- Transformation of product in MX through bonded warehouse and integration can eliminate China tariffs
- Engineering changes and quality issues addressed more quickly





## **Cypress Industries Quality & Certifications**





ISO 9001:2015







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Wiring Harness for Canada ZPFW8.E305599



Wiring Harness Component ZKLU2.E316302



Processed Wire – Component ZKLU2.E316302



Processed Wire for Canada ZKLU8.E316302

Maintain continuity of supply chain by using one supplier with many manufacturing capabilities under one roof

Flexibility, agility and global supply chain expertise to take your product from idea to real-world impact

### **Our Benefits**

Quick-turn and low-cost manufacturing in Mexico eliminates ocean freight costs, China tariffs and improves quality & cash-flow Optimize vendor management to decrease manufacturing time and costs as well as improving efficiencies within your teams with less vendor touches



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